

Fiberglass Bottomkote Racing Bronze

Antifouling

Hard, Smooth, Racing Antifouling Paint



PRODUCT DESCRIPTION

Provides season long protection against fouling organisms. Fiberglass Bottomkote Racing Bronze uses an acrylic resin to provide ease of application, and a hard, smooth, racing finish, that is compatible with most other types of antifouling paints.

- * Can be hauled out and trailered, on a short term basis, without loss of antifouling capability
- * Can be wet-sanded and burnished to provide an even smoother surface for racing boats
- * For use on fiberglass, wood and primed underwater metals (except aluminum)
- * Effective in fresh and low fouling salt water against barnacles and zebra mussels

PRODUCT INFORMATION

Colour	Y999-Bronze
Finish	Low sheen
Specific Gravity	1.184
Volume Solids	21%
Typical Shelf Life	2 yrs
VOC (As Supplied)	660 g/lit
Unit Size	1 US Quart 1 US Gallon -

DRYING/OVERCOATING INFORMATION

	Drying			
	50°F (10°C)	59°F (15°C)	73°F (23°C)	95°F (35°C)
Touch Dry [ISO]	1 hrs	45 mins	30 mins	20 mins
Immersion	16 hrs	8 hrs	6 hrs	4 hrs

Note: Maximum Immersion Times are as follows: 10-35°C/50-95°F - 60 days

Overcoated By	Overcoating							
	Substrate Temperature							
	50°F (10°C)		59°F (15°C)		73°F (23°C)		95°F (35°C)	
	Min	Max	Min	Max	Min	Max	Min	Max
Fiberglass Bottomkote Racing Bronze	4 hrs	-	2 hrs	-	2 hrs	-	2 hrs	-

APPLICATION AND USE

Preparation

PREVIOUSLY PAINTED SURFACES In Good Condition Remove loose paint by sanding with 80 grade (grit) paper, wipe with Special Thinner 216. In Poor Condition Remove antifouling paint in poor condition with Interstrip Semi-Paste 299E.
BARE FIBERGLASS Begin by scrubbing well using soap and water and a stiff brush. Rinse with fresh water and allow to dry. Wipe a small area with a clean rag that has been wetted with Fiberglass Solvent Wash 202. While the surface is still wet, wipe with a clean, dry rag. Continue this process until the entire surface has been cleaned. Sand with 80 grade (grit) paper. Remove sanding residue. Wipe with Fiberglass Solvent Wash 202.
BARE WOOD Sand with 80 grade (grit) paper. Clean with Special Thinner 216. Apply first coat reduced 10% with Special Thinner 216. Fill seams, if necessary, with Seam Compound Brown 30.
STEEL Contact Interlux® for further details.

Method

At least 2 coats should be applied.

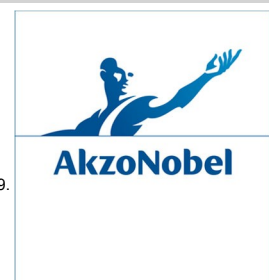
Hints

Thinner Bare Wood - Special Thinner 216.
Cleaner Painted Surfaces - Special Thinner 216. Bare Fiberglass - Fiberglass Solvent Wash 202. Bare Wood - Special Thinner 216.
Conventional Spray Pressure Pot: Pressure: 4.08-4.76 bar/60-70 psi (gun pressure); 10-15 psi (pot pressure). Tip Size: 1.8-2.2 mm/70-85 thou. Siphon Cup: Pressure: 3.44-4.47 bar/50-65 psi - gun pressure. Tip Size: 1.5-1.8 mm/60-70 thou.
Other Spraying of antifouling paints is prohibited in Canada. For application of Fiberglass Bottomkote Racing Bronze to underwater metals such as stainless steel, cast iron, lead and bronze, see Interprotect® bulletin. Under good drying conditions Fiberglass Bottomkote Racing Bronze may be overcoated after 2 hours, however it is best to allow an

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Ref:3017 Issue Date:6/14/2010



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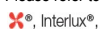


	overnight dry to ensure complete solvent evaporation. Lower temperatures result in longer dry and launch times.
Some Important Points	Product temperature should be minimum 10°C/50°F and maximum 29°C/85°F. Ambient temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Substrate temperature should be minimum 10°C/50°F and maximum 35°C/95°F.
Compatibility/Substrates	Apply to clean, dry, properly prepared surfaces only. Fiberglass Bottomkote Racing Bronze can be applied to most popular antifouling paints as long as the old coating has been aged, is tightly adhered and is in sound condition. Do not apply Fiberglass Bottomkote Racing Bronze over soft or tin-based copolymer antifouling. Do not apply Fiberglass Bottomkote Racing Bronze over aluminum.
Number of Coats	2Bare Wood: 3 coats (first thinned)
Coverage	(Theoretical) - 300 ft ² /gal by brush
Recommended DFT	1 mils dry
Recommended WFT	5.1 mils wet
Application Methods	Brush, Roller, Conventional Spray - Pressure Pot or Siphon Cup

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage	TRANSPORTATION: Fiberglass Bottomkote Racing Bronze should be kept in securely closed containers during transport and storage. STORAGE: Exposure to air and extremes of temperature should be avoided. For the full shelf life of Fiberglass Bottomkote Racing Bronze to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.
Safety	DISPOSAL: Container Disposal: Triple Rinse (or equivalent). Then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill or by other procedures approved by state or local authorities. Pesticide Disposal: Open dumping is prohibited. Pesticide, spray mixture or rinsate that cannot be used or chemically reprocessed should be disposed of according to procedures approved by Federal, state, or local disposal authorities. GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line. Contains biocides. Antifouling should only be wet sanded. Never dry sand or burn-off old antifouling. Spraying of antifouling paints is prohibited in Canada.
IMPORTANT NOTES	<i>The performance of any marine paint or coating depends on many factors outside the control of International Paint LLC., including surface preparation, proper application, and environmental conditions. Therefore, International Paint LLC. cannot guarantee this product's suitability for your particular purpose or application. IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND/OR MERCHANTABILITY ARE EXCEEDED. International Paint Inc. SHALL NOT, UNDER ANY CIRCUMSTANCES, BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. By purchase of this product, the buyer agrees that the sole exclusive remedy, if any, is limited to the refund of the purchase price or replacement of the product at International Paint LLC. option.</i>

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