

Technical Data Sheet

SUPER SAP® CCR System
Clear, Low Viscosity Liquid Epoxy Resin for
Casting, Potting, and Embedments

Product Overview

SUPER SAP® CCR System is a clear, UV stabilized epoxy system designed specifically for casting, potting, and embedding applications. Low color and low viscosity allow for bubble free, crystal clear castings ideal for art and hobby applications. The system features two hardener speeds; slow (CCS) for high build casting resin applications and fast (CCF) for quick, small project fast casting resin applications such as resin jewelry and more. Super Sap – Make Things Better.

CCF
FAST

CCS
SLOW

MECHANICAL DATA		
Tensile Modulus (ASTM D638)	448,000 psi (3.1 GPa)	440,850 psi (3. GPa)
Tensile Strength (ASTM D638)	8,140 psi (56.1 MPa)	7,910 psi (54.5 MPa)
Elongation (ASTM D638)	6%	6.5%
Flexural Modulus (ASTM D790)	390,000 psi (2.7 GPa)	409,670 psi (2.8 GPa)
Flexural Strength (ASTM D790)	11,850 psi (81.7 MPa)	11,100 psi (76.5 MPa)
Compression Strength (ASTM D695)	12,380 psi (85.4 MPa)	10,860 psi (74.9 MPa)
Tg Ultimate (DSC, midpoint)	119°F/34°C	127°F/39°C
Hardness (Shore D)	70-80	70-80
PROCESSING DATA		
Mix Ratio (by volume)	2:1	2:1
Mix Ratio (by weight)	100:43	100:43
Viscosity (A/B/Mixed @ 77 °F/25 °C)	1850/35/280	1850/25/195
Component Density (specific density @ 77°F/25°C)	1.12 (epoxy), 0.97 (hardener)	1.12 (epoxy), 0.95 (hardener)
Mixed Density (specific density @ 77°F/25°C)	1.07	1.07
Pot Life (@ 77°F/25°C)	90 min	360 min
Tack Free Time (@ 95°F/35°C)	24 hrs	72 hrs
Recommended Full Cure	7 days @ 77°F / 25°C, Post cure recommended	7 days @ 77°F / 25°C, Post cure recommended
ENVIRONMENT DATA		
VOC Content (ASTM D2369)	0.08 lbs/gal (9.2 g/L)	0.07 lbs/gal (8. g/L)
Biobased Carbon Content (ASTM D6866)	17%	17%

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AMERICAS

ENTROPY RESINS, INC.
info@entropyresins.com
877.882.2120

EU/AFRICA

FERRER-DALMAU
info@entropyresins.eu
+34.93.4874015
entropyresin.eu

ASIA

COMPOSITE CREATIONS CO., LTD.
info@entropyresins.com
877.882.2120

30621 San Antonio St. Hayward, CA 94544
www.entropyresins.com



24/7 Emergency Hotline: (760) 476-3962
Global Response Access Code: 333178



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